

Work Order ID 66414

Monday, February 14, 2011 12:39:44 PM



Page 1

Item ID: D206-628-022BL

Accept



Setup Start



Revision ID:

Blue

Stop



Item Name: Heli-Access-Step RH, Blue

Start Date: 2/15/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/1/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

CMF

Date:

11-02-14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-628	F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-022BL CHG 003

S u l o s / 21

11-3-7

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11-2-7 SP

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S u l o s / 21

22

27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Page 1

Monday, February 14, 2011 12:39:40 PM

Work Order ID: 66414

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A		Purchased	No				Each	243.0000	8				
<div style="display: flex; justify-content: space-between;"> <div> <p>S42 Bolt</p>  </div> <div> <p>11/3/7 SP</p> </div> </div>													

Location	Loc Qty	Loc Code
----------	---------	----------

ST357	231	
114752	1	
116786	230	
ST358	3	
113359	3	
t357	9	
116419	9	

AN4-15A		Purchased	No				Each	390.0000	16				
<div style="display: flex; justify-content: space-between;"> <div> <p>S42 Bolt</p>  </div> <div> <p>11/3/7 SP</p> </div> </div>													

Location	Loc Qty	Loc Code
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ST308	376	
116786	376	
ST358	14	
114784	9	
115108	5	

AN960JD416	NAS1149D0463J	Purchased	No				Each	30.0000	24				
<div style="display: flex; justify-content: space-between;"> <div> <p>S42 Washer</p>  </div> <div> <p>11/3/7 SP 2</p> </div> </div>													

Location	Loc Qty	Loc Code
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ST300	24	
113288	24	
ST356	6	
115622	6	

11/3/7 SP 2
M116805
M117065 (3x) SP

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 66414

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

D2724-042 *Blue* Manufactured No

Each 0.0000

☒ 2



206L Step Assembly

BLUE



Mounting Lug

Manufactured No

Each 68.0000

☒ 8

Location

Loc Qty

Loc Code

ST420

2

65224

2

ST470

66

61653

1

62402

15

62929

50

BLUE

D2732-030



Rubber Cushion

Manufactured No

Each 22.0000

☐ 16

Location

Loc Qty

Loc Code

ST409

22

65395

22

D3394-043



Lug Assembly

Manufactured No

Each 87.0000

☒ 8

Location

Loc Qty

Loc Code

ST420

3

62589

3

ST475

84

62005

6

62667

8

62930

40

62976

30

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Monday, February 14, 2011 12:39:41 PM

Work Order ID: 66414

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue



Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

5,430.000



Nut



24

11/3/17

SP

20

Location

Loc Qty

Loc Code

ST300

5430

1123143

2

115589

10

115621

20

116188

3398

116823

2000

27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X			1			D206-628-011	206 A/B STEP INSTALLATION LH
	X		1			D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE